CROWN ZELLERBACH CORPORATION
CAMAS, WASHINGTON

Management REPORT

December 16, 1954 No. 100

OPERATION CHRISTMAS is an apt description of the recent activity in the MacMaster storage area when a crew from No. 2 Finishing Room packed CZ products into 4000 gaily decorated cartons. With post office weighing equipment and personnel established in the back of the building, the boxes were labelled, weighed, and packed into mail trucks in one assembly-line operation. Boxes went to all parts of the U.S. and to the Hawaiian Islands. Amount paid to the local post office for parcel post charges - more than $6000.

A number of extra boxes are on hand for sale to employees at $2.75 each. Sale hours will be from 3 P.M. to 5 P.M. today (Thursday). If any remain, they may be purchased Friday morning from 8 to 10 in the MacMaster building waiting room. It will help the clerk if you have the exact change for your purchase.

Picture: Packing CZ gift boxes: Vera White in foreground. Next are Edythe Ray, Betty Hancock, and Harry Osborne. P. V. Millard is shown giving final approval. "The crew did a mighty swift and efficient job," said Supervisor Cecil Knapp in complimenting the crew. Others who worked on the project were Betty Byland, Jean Hewett, Art Dickson, Douglas Espinosa, Charles Phimister, Paul Robison, and Harold Turner.

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PAPER MACHINES set new production record Saturday - 832.2 tons. Former record, 830.4 tons, Oct. 11, 1954. No. 3 machine broke its previous record on Monday by producing 51.7 tons; the next day, put out 55.3 tons. Previous record, 49.4 tons.

High efficiencies - Machines No. 2 97.1% No. 3 95.8% No. 5 97.1% No. 12 95.0%	Sulfite Mill - Prod: 2,401 tons	Kraft Mill - Prod: 3,183 tons	Bag Factory - Prod: 24,841 bales Ship: 26,714 bales
	Converting - Prod: 22,888 cases Ship: 28,869 cases	Napkin Dept. - Prod: 9,670 cases Ship: 9,867 cases	Wax Lunch Roll - Prod: 3,349 cases Ship: 3,462 cases

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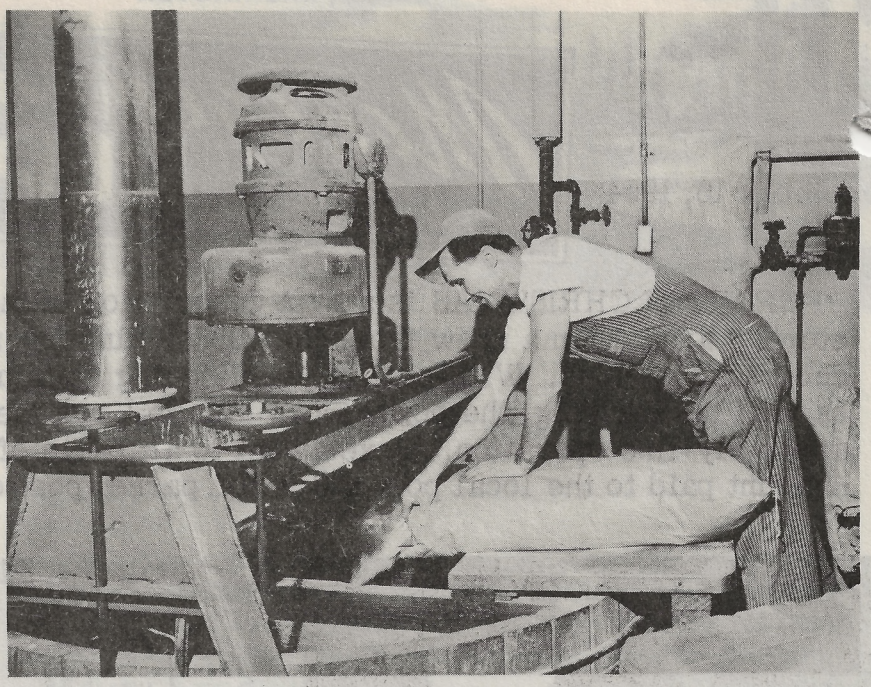
REGULAR PAY-DAY TOMORROW (Friday): moved ahead for Christmas. Checks distributed in usual locations. . . ACCIDENTS ON S-D DAY: Camas, 1; Vancouver, 2; rural areas, Clark county, 1; national reduction, 10 to 15%.

You Are invited to Obtain Extra Copies of this Report from Your Supervisor to Share with Your Family and Friends.

VERN KARNS, starchmaker and solutions man for No. 15 machine, received a suggestion award for $1385 at the supervisors' meeting Friday. His prize winning idea concerned the saving of starch. The amount of the check represented 20% of the computed savings of the first year's operation of the device. As far as we know, it is the largest suggestion award to be presented to a Camas employee. Vern will soon be a 20-year man (Oct. 1955). He has spent most of his service on the Paper Machines with some earlier experience in the Converting plant. He is active in the suggestion and safety programs and represents the Papermakers Local 130 at Safety Unlimited.



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RECOGNITION OF THE QUALITY of Camas products came recently from General Services Administration, the agency charged with approving purchases for institutions such as government schools and hospitals. Their letter of Nov. 29 stated: "On the basis of past performance, and consistent excellent quality control, the Camas plant of Crown Zellerbach Corp. has been selected as qualified for our Quality Assurance Program." Enclosed was a copy of the certificate to be signed and forwarded with each shipment.

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HONOR ROLL

These departments have recently passed 100-day safety records:

No. 2 Finishing. . . .	3100 days
Printing Dept.	1200 days
Shipping Dept.	800 days
Paper Mach. Mwts. .	600 days
Woodmill	100 days
Converting Plant. . .	100 days

"WHEN YOU DO YOUR CHRISTMAS SHOPPING, don't let accidents keep you hopping" is this month's safety slogan, submitted by Katherine Young, Converting.

Edith Witkowski, Bag Factory, won the award at the last Workmen's Safety committee meeting for quoting last month's slogan.

January 11 is set for our next blood bank day at the mill. On Jan. 18 and 19, two mobile TB units will be here.

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ON THURSDAY EVENING, the Camas Community Chest held its final meeting in connection with this year's campaign. The total amount raised, including the Corporation gift, was $5172, leaving a shortage for this year of $673.

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PAPER SCHOOL will recess for the holidays on Thursday, December 16 (tonight) at which time third and fourth year classes are taking their second quarter exams.

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SNAG FALLING on the city-owned watershed property in the Yacolt burn area will be completed by Nov. 1955, according to a report made last week by the farm forestry committee of the Chamber of Commerce. An initial planting of 50,000 to 60,000 seedlings, furnished by CZ at cost, which is now underway, should be completed by January 1.